Delivery of your PRINT DATA

Image resolution

- 400 dpi for colour and greyscale images (min. 200 dpi)
- 1200 dpi for bitmaps (min. 800 dpi)

That means: The image should not be strongly enlarged (cropped enlargement) and inserted into an image frame, otherwise it will fall short of the specified dpi.

Bleed

3 mm circumferential

Fonts

- Please embed fonts completely in the PDF or convert them to paths.
- Please create black fonts only in 100% black.

Data format / print data

- If possible in PDF/X4 or X3 format.
- If possible, the PDF file should be consecutive individual pages.

An exception would be, for example, a 6-page cover, which can be output as an assembly area.

Colours

- Please create the print data in CMYK.
- Please create special colours as such and name them accordingly, e.g. HKS 07 K or Pantone 286 C.

Lines

Please use a **minimum** line width of **0.22 pt (0.076 mm)**.

Varnish and cutting dies

 Varnish forms or cutting lines must be special colour and must be set to overprint.

Ink coverage

The **ink coverage** should not exceed **300%**.

ICC print profiles

- For coated papers:
 PSO Coated v3 Fogra 51
- For uncoated papers:
 PSO Uncoated v3 Fogra 52

The European Color Initiative (ECI) www.eci.org provides the the ICC profiles for download.

PDF designation

The print PDF should be **sensibly named** and correction pages should be **clearly labelled**.

Downloads

At www.sigert.de/downloads.html you will find, among other things

- our InDesign PDF export specifications (joboptions)
- instructions for importing our InDesign PDF export specifications



Phone: +49 531 80929-25 e-mail: drucklotse@sigert.de